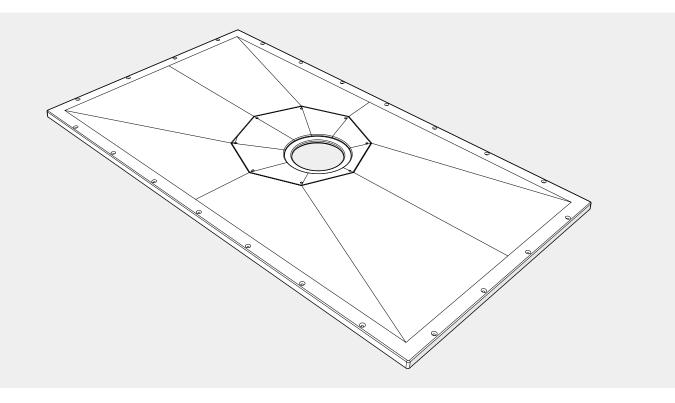
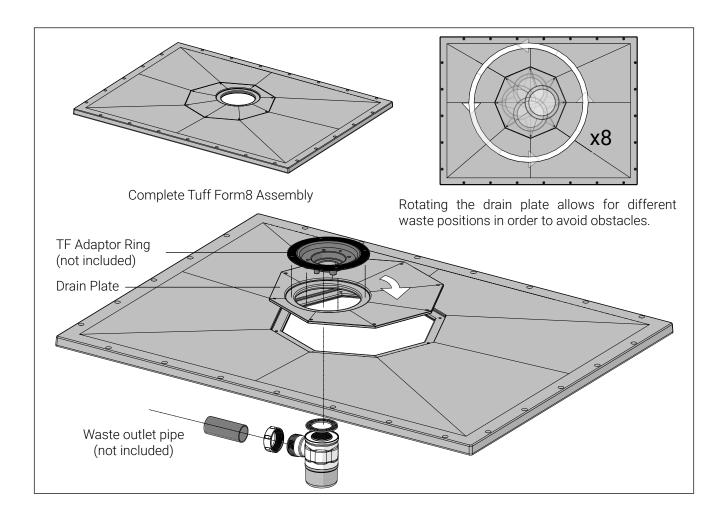


Tuff Form8® Wet Room Former

INSTALLATION AND USER CARE INSTRUCTIONS



Important Information



Features

The Tuff Form8 former has a maximum weight capacity of 381 kg / 840 lb / 60 stone. Do not exceed this rating.

Each side of the former can be cut down to within 150 mm of the rotatable drain plate. If none of the standard sizes are suitable, a custom size can be created by trimming any of the sides.

Tuff Form formers can be tiled over or covered with safety flooring.

Multiple wastes options are available for both tiled and vinyl floor installs.

The formers are designed to be installed in concrete floors or in wooden floors.

Tuff Form8 formers have a rotating drain plate which provides multiple available positions for the waste. Rectangular formers have 15 possible waste positions. Square formers have 25 possible waste positions.

The thermal properties of Tuff Form formers allow for electrical underfloor heating to be installed on top of the former.

Important Information

Safety

Read these instructions in full before commencing any work.

Installation not in accordance with these instructions will invalidate the warranty.

Turn the mains electricity supply and water supply off before starting any work.

Never use power tools while standing on a wet surface. Be careful of any buried pipework or cables. Using power-tools in wet room areas can be dangerous.

Ensure that this installation is completed by a competent person with installation experience.

General Considerations

Observe the various positions of the waste hole relative to any joists or existing pipework or cables. Rotating the drain plate provides eight positions. For rectangular formers, the whole former can be rotated by 180° to attain another eight positions, one of which is common with the previous eight. Square formers can be rotated by 90° three times. The drain plate rotation at each former orientation provides a total of 25 unique waste positions. Determine the best position for routing the waste pipe.

For wooden floor installs, add joists/noggins as required so that:

- a) all four of the former's edges are supported, and
- b) there is a supporting beam every 350-400 mm.

The waste area must be supported on all four sides. For wooden floors, this requires using noggins within 110 mm of the centre of the waste.

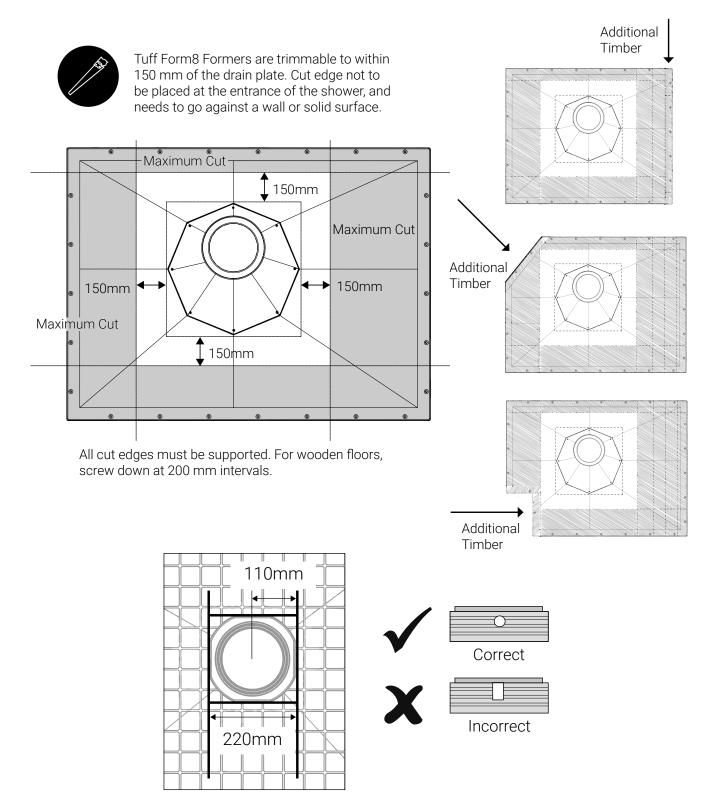
For tiled floors, a waterproofing membrane is needed to seal the interface between the wall and the former. Lightly roughen former's surface before applying the membrane.

If underfloor heating is used, create a slightly deeper recess in the floor in order to account for the height of the heating elements.

If joists need to be cut in order to route the waste pipe through them, cut a hole. Do not add a notch.

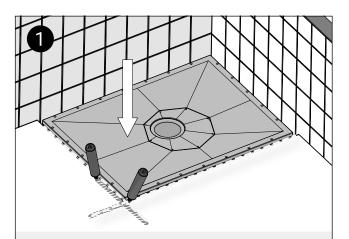
Ensure that the tray is level before screwing it down. Place a level on each side to confirm this.

Installation

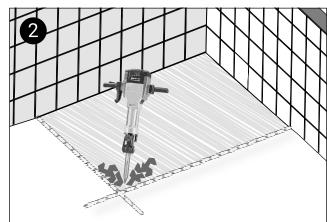


The waste area must be supported on all four sides. Add noggins within 110 mm of the centre of the waste hole. When routing the waste pipe through joists, cut a hole through the joist. Do not cut a notch.

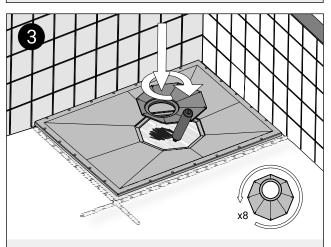
Installation



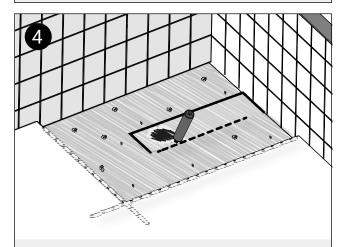
Position the Tuff Form8 over the desired location for the shower and mark around the edge of the shower former.



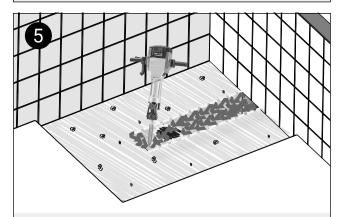
Carefully remove the flooring to the same height as the former. Do not cut into any plumbing or electrical wiring.



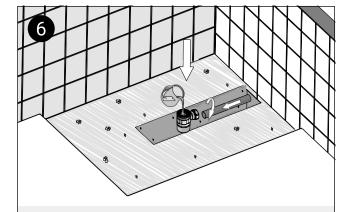
Mark the waste drain trap and outlet pipe position.



Mark the waste outlet area.

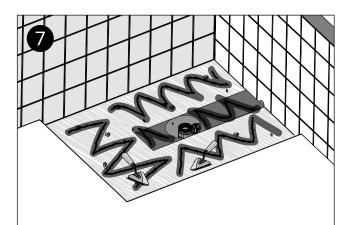


Carefully remove the floor material for the waste drain trap and outlet pipe.

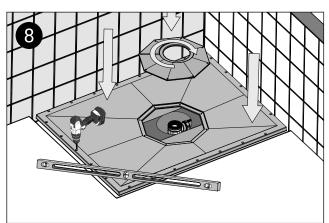


Route the waste outlet and connect the outlet pipe to the waste drain trap. Water test the waste drain trap for flow and for leaks. Ensure the rubber seals are in place.

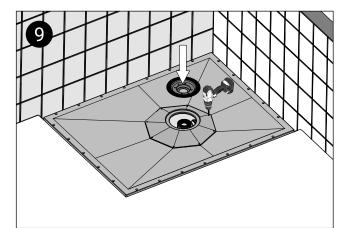
Solid Floor Installation



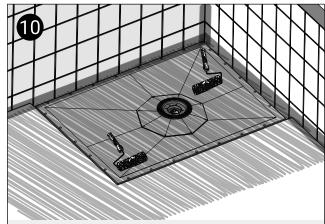
Add the level screeded floor, covering all of the former area, as well as the excavated waste pipe area. The former must be fully supported on all edges.



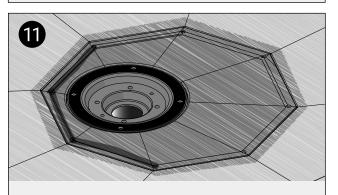
Lower the former and screw to the floor. Rotate the waste drain plate to match up with the waste drain outlet position. Ensure the former is level and fixed into place.



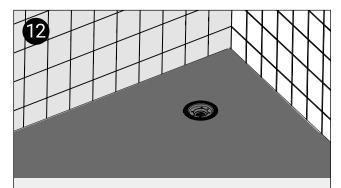
Screw the drain plate onto the former and install the waste adaptor on to the drain plate, connecting to the waste trap and fix to the former.



Cover the waste hole. Apply a waterproof tanking system to the whole showering area.

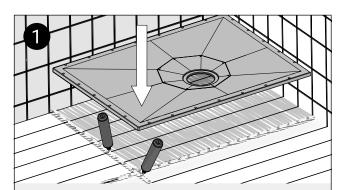


Ensure that all the edges, gaps, grooves and screw heads are filled in and level for a smooth finish.

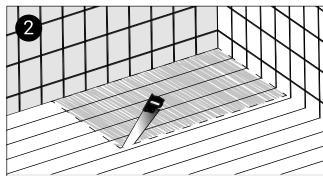


Install the floor covering.

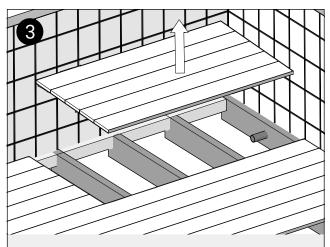
Wooden floor Installation



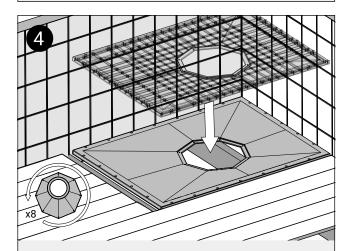
Position the Tuff Form 8 over the desired location for the shower and mark around the edge of the shower former.



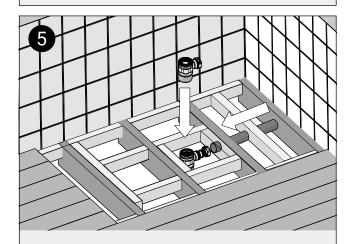
Cut into the flooring, taking care not to cut through supporting joists or any plumbing or electrical wiring.



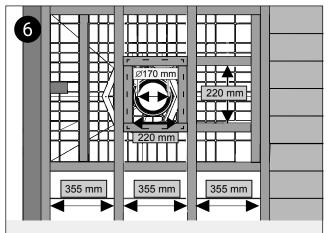
Carefully remove the floor boards. Locate the waste outlet pipe.



Remove the drain plate and determine the optimum waste outlet position. Mark and measure the waste outlet pipe.

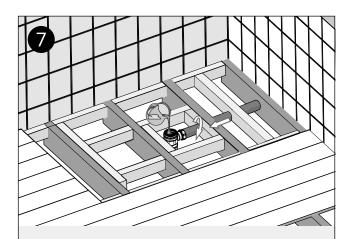


Do not cut into the joists, always drill through when installing the waste drain trap and waste outlet pipe.

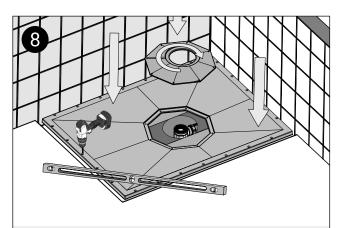


The drain plate area must be supported with additional noggins 220 mm around the waste and on all four external edges. Additional noggins must be used where necessary.

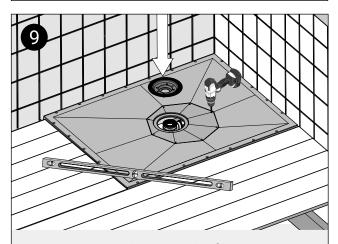
Wooden floor Installation



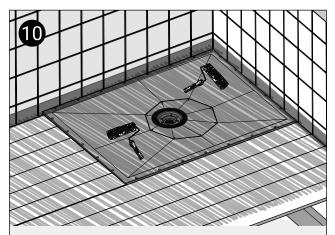
Water test the waste drain trap for flow and for any leaks and ensure that the rubber seals are in place.



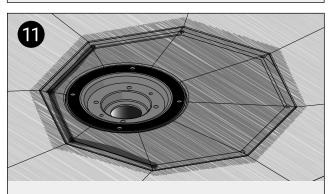
Lower the former and screw to the floor. Rotate the waste drain plate to match up with the waste drain outlet position. Ensure the former is level and fixed into place.



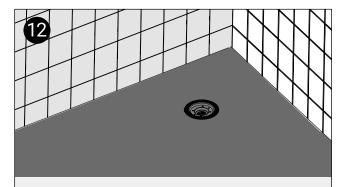
Screw the drain plate onto the former and install the waste adaptor on to the drain plate, connecting to the waste trap and fix to the former.



Cover the waste hole. Apply a waterproof tanking system to the whole showering area.



Ensure that all the edges, gaps, grooves and screw heads are filled in and level for a smooth finish.



Install the floor covering.

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Notes

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Guarantee

The life time guarantee applies only to manufacturing or material defects. conditional on the one-time correct installation of the product.

Does not apply to:

- Inappropriate use or accidental damage.
- Damage or defects that result from incorrect installation.
- Lack of maintenance including the build up of grime or damage resulting from inappropriate cleaning.
- Damage or defects that result from repairs or modifications undertaken by unauthorised persons.
- This guarantee excludes general wear and tear through usage and does not apply to surface finishes.

What to do if something goes wrong?

In the event that you should encounter a problem with this product, please contact vour local installer and if this does not resolve the issue, then contact AKW technical team who will provide further advice and, if necessary, arrange for a maintenance engineer to visit and report any issues. See the T&Cs on our website or our catalogue for further information. None of the foregoing affects your statutory rights.